

Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **Takke Breukelen B.V.**
Keulschevaart 7
3621 MX Breukelen
The Netherlands

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Steel Constructions for the Infrastructure market

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1090-1:2009 / A1: 2011

Execution of steel structures and aluminium structures – Part 1: Requirements for conformity assessment of structural components

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/ RQA667406
Original Approval: 31 July 2014
Current Certificate: 01 June 2022
Expiry Date: 30 July 2024
LRQA Notified Body Number: 2814

R. van de Schoor, Technical Manager on behalf of LRQA Verification B.V.

Certificate of Conformity of Factory Production Control No:
2814/CPR/RQA667406 Schedule

Manufacturer: Takke Breukelen B.V.

Manufacturing Location and Products
Keulschevaart 7
3621 MX Breukelen
The Netherlands

Standard, Grade and Size
EN1090-2:2018 EXC4

Steel Constructions for the infrastructure market

Carbon Steel and Stainless Steels
(t <= 50 mm)

Parent material groups (ISO/TR 15608)
1.1, 1.2, 8.1, 10.1

Welding and allied Processes (ISO 4063)
111, 135, 136, 138, 141

Responsible Welding Coordinators(s):
External RWC (QSI) Herman Pieper
Nardo Carolus

Qualification as per ISO 14731
Comprehensive level
Basic level

CE marking method: 2, 3a, 3b

Schedule Issue: 05
Date of Schedule Issue: 01 June 2022
LRQA Notified Body Number 2814

R. van de Schoor, Technical Manager on behalf of LRQA Verification B.V.

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